

LS220/LS221 coating thickness gauge

User Manual V1

I. Product introduction

The LS220/LS221 coating thickness gauge can be used not only to measure non-magnetic coatings such as paint, varnish, enamel, chrome and galvanizing on ferromagnetism metal substrates such as steel or iron, but also measure Non-conductive coatings such as paint, anodized layers or ceramic on non-magnetic metal substrates such as copper, aluminum, die cast zinc, brass etc. The gauge automatically identify the substrate and switch measurement mode. It is widely used in manufacturing, metal processing, chemical industry, commodity inspection and other fields.

Standards for the product:

GB/T 4956-2003 Non-magnetic Coatings on Magnetic Substrates-Measurement of Coating Thickness-Magnetic Method

GB/T 4957-2003 Non-conductive Coatings on Non-magnetic Basis Metals-Measurement of Coating Thickness-Eddy Current

DIN EN ISO 2808 Paints and Varnishes-Determination of Film Thickness

JJG-818-2005 Verification Regulation of Magnetic and Eddy Current Measuring Instrument for Coating Thickness



II. Technical parameters

Probe tip	Ruby fixed
Measuring principle	Fe:Hall Effect / NFe: Eddy current
Probe type	LS220: Built-in integrated probe LS221: External cable probe
Measuring range	0.0-2000μm

Resolution	0.1μm: (0μm - 99.9μm) 1μm:(100μm - 999μm) 0.01mm:(1.00mm - 2.00mm)
Accuracy	≤±(3% reading+2μm)
Unit	μm / mil
Measuring interval	0.5s
Minimum measuring area	∅ = 25mm
Minimum curvature	Convex:5mm / Concave:25mm
Minimum substrate thickness	Fe:0.2mm / NFe:0.05mm
Display	128×48 dot matrix LCD
Power supply	2pcs of 1.5V AAA alkaline battery
Range of operation temperature	0°C-50°C
Storage temperature range	-20°C-60°C
LS220/LS221 Host size	101*62*28 mm
LS221 Probe size	71*26*22 mm
Weight(with battery)	LS220: 79 g LS221: 114g

III. Product advantages

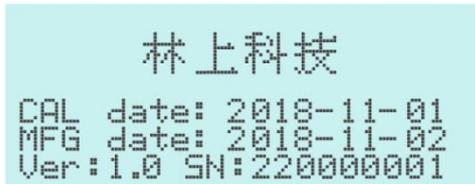
1. No calibration, just zero adjustment
2. One hand operation, only one button
3. Fast measurement, 0.5s measuring interval
4. Wear-proof ruby probe tip for long-term use.
5. The gauge automatically identify the substrate and switch measurement mode rapidly.
6. "Fe", "NFe", "Fe/NFe" three measurement modes can be set
7. Measuring non-magnetic coatings on steel or iron and measure Non-conductive coatings on non-magnetic metal substrates in one gauge
8. Thanks to the use of the most-advanced digital probe technology, these sensors are unsusceptible to interference and provide an excellent measuring accuracy. Even variations in temperature will not affect measurement and readings remain stable to ensure a very good reproducibility over the complete measuring range.

IV. Operation

1. On/Off

On:

The gauge can be turned on by a short press on the button. Display the production date, calibration date, version number and serial number, then the recorded data of last measurement are displayed after the gauge is turned on. See below pictures:



Host parameters



Recorded data of last measurement

Off: The gauge can be turned off by long pressing the button or automatically turned off in 3 minute after no operation.

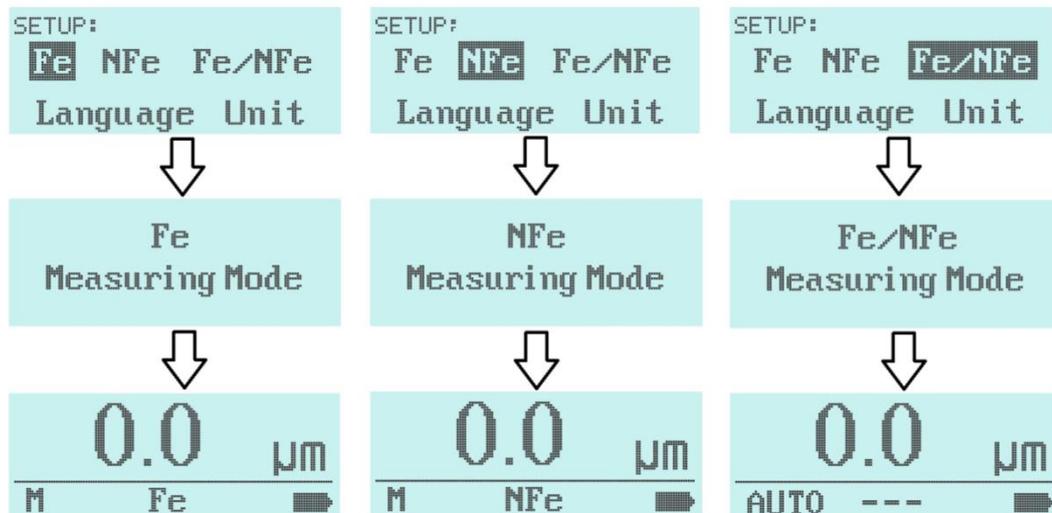
2. Settings

In the off state, press and hold the button for 3 seconds to enter the setting interface.

Pressing key within the 2 seconds is selection function. If the button is pressed for more than 2 seconds without further operation, it will be considered as confirmation for current operation.

2.1 Selection of measurement substrates

It has three measurement modes: iron-substrate measurement mode (Fe), non-ferrous substrate measurement mode (NFe) and automatic identification mode (Fe/NFe). In general, the Fe/NFe mode can be used. For application with clearly indicated substrate, the Fe or NFe mode can be set as a fix mode. Press the button quickly (press it within 2 seconds) to select the substrate to be measured. After a short pause (more than 2 seconds), the gauge automatically confirms the selection result and enters the measurement state.



2.2 Language settings

The gauge has two languages: Chinese and English, and the factory default is Chinese. Setting method: Press and hold the button in the off state to enter the setting interface. Press the button to select “Language”. After a short pause (more than 2 seconds), the Chinese and English selection interface will be displayed. Press the button to select the language, and the setting will be confirmed after a few seconds. Enter the measurement interface.



Setting interface



Language selection



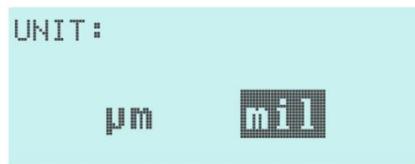
Language confirmation

2.3 Unit settings

The gaugemay be setmetric or imperial unit. The factory default is metric unit, μm . Setting method: Press and hold the button in the off state to enter the setting interface. Press the button to select “Unit”. After a short pause(more than 2 seconds), the unit selection interface will be displayed. Press the button to select the unit, and the setting will be confirmed after a few seconds. Enter the measurement interface.



Setting interface



Unit selection



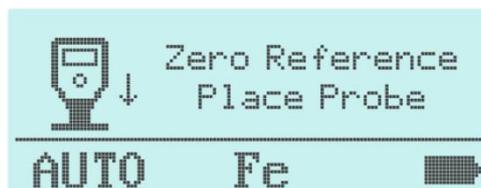
Unit confirmation

3. Zero adjustment

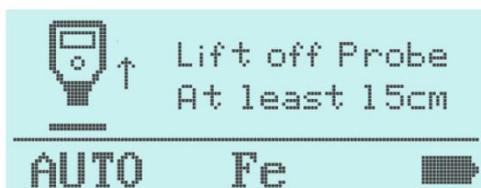
A zero-adjustment is required when using the gauge for the first time, after inserting new batteries, working with different materials or ambient temperature changes. We strictly recommend carrying out the reference check on the uncoated original substrate , due to the difference of magnetic and conductive properties of the material, some measurement deviation will be caused. if this is not possible ,please use the zero reference plates supplied with in the case, there are aluminum plate and iron plate, please choose correctly according to the measuring materials.

3.1 Measuring the plate or uncoated original substrate, a measured value will be displayed on the gauge, please make sure the probe tip is placed perpendicularly and evenly on the surface。

3.2 Hold the probe still, pressing the button, a buzzer sound will be heard. The gauge will display “zero reference place probe” (as shown in below picture).

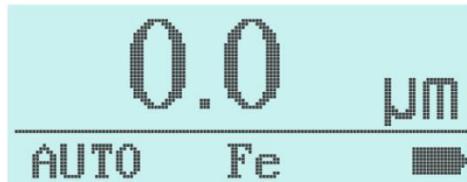


3.3 Wait until the gauge display “Lift off probe at least 15 cm” (as shown in below picture). Lift the probe away from the plate (substrate) for at least 15 cm.



3.4 The zero adjustment is completed when there is the buzzer sound again, and the LCD screen

displays 0.0.



3.5 After the zero adjustment is completed, place the standard film on the plate (substrate), if the measurement value is stable and deviation from standard value within $\pm 1\mu\text{m}$, the gauge can be used normally.

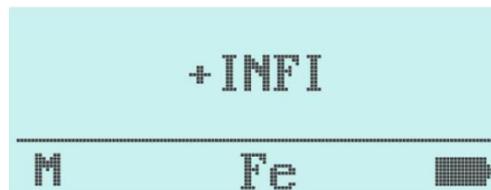
Note: When repeating measurement on the same spot, the reading may not always be $0\mu\text{m}$, since surface roughness, dirt, scratches etc might cause variances. The operation of the gauge should be correct and proficient; otherwise, it will lead to instability of the measured values.

4. Measurement

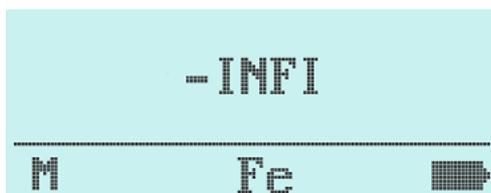
- 1) Use fingers to hold probe where there is non-slip groove.
- 2) Press the probe vertically on the surface of the object to be measured. Keep the probe steady and do not tilt or shake it. The result will be shown on the screen, and there will be a buzzer.
- 3) To continue measuring, lift the probe away from the object. Repeat the operation of step 2).

When measuring, the following interfaces may appear

- +INFI: The valid measurement range is exceeded, or the probe fix measurement mode does not match the measured substrate



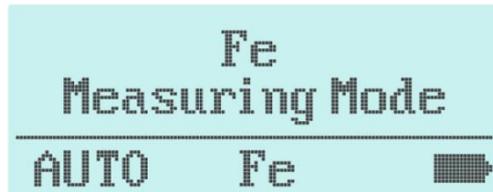
- -INFI: The measured value is less than $-100\mu\text{m}$. the instrument needs zero adjustment.



- In the automatic identification mode, When Fe substrate is changed to NFe substrate, the interface is: NFe measurement mode.



- In the automatic identification mode, When NFe substrate is changed to Fe substrate, the interface is: Fe measurement mode.



5. Check measurement records

In measurement mode, press the button to check historical data. The gauge stores 9 sets of data. When more than 9 sets of data are stored, the oldest recorded value is automatically deleted, and No. 1 is the last test data. Record data shutdown without loss.

V. Matters need attention

1. The measurement should be point contact. It is strictly forbidden to slide the probe on the surface of the object.
2. During the measurement, the probe should be kept at the center of the point to be measured.
3. Keep away from strong magnets (magnets, stereos, etc.) and strong electromagnetic fields (transformers, induction cookers, etc.).
4. Zero adjustment is recommended before the instrument is used
5. Please ensure that the surface of the object under test is clean, Dust and dirt on the surface to be tested will affect the measurement accuracy.
5. When the screen display low battery, new battery should be used.

VI. packing list

No.	Item	Quantity	Unit
1	LS220/LS221 coating thickness gauge	1	Set
2	Fe plate of zero adjustment	1	Pcs
3	NFe plate of zero adjustment	1	Pcs
4	Standard film	1	Pcs
5	Instruction manual	1	Pcs
6	Certificate / Warranty card	1	Pcs
7	1.5V AAA alkaline battery	2	Pcs

VII. Service

1. The meter has one-year warranty. If the gauge works abnormally, please send the whole gauge to our company for maintenance
2. Provide users with spare parts and lifelong maintenance services
3. Provide the users with the meter inspection service
4. Free technical support for long term

Manufacturer: Shenzhen Linshang Technology Co.,Ltd. Website: www.linshangtech.com

Service hotline: 0755-86263411 Email: sales21@linshangtech.com